

Work Order ID 52214



September 18, 2009 2:18:38 PM

Item ID: D2570

Accept



Setup Start



Revision ID: B

Stop



Item Name: Bushing

Start Date: 23/09/2009 Start Qty: 750.00



Cust Item ID:

Required Date: 30/09/2009 Req'd Qty: 750.00

Customer:

Reference:

23/09-09/18

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2570	Rev B								

100



Hardinge

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

Memo

Machine as per folio FA258□Deburr

0.00

0.00

51 09/09/26

751 0

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

51 09/09/26

751 0

120



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

88 09/09/30

751 0

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Customer:

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Run Start



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Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/9/30 651

09/10/01

09-10-1

Picklist Print

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Work Order ID: 52214



Parent Item: D2570RevB



Parent Item Name: Bushing

Start Date: 23/09/2009

Required Date: 30/09/2009

Comments:

Start Qty: 750.00

Required Qty: 750.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	159.0451	60.8684			
303 Round Bar 0.750												

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

MAT

159.0451

107077

0

107857

18.49

108220

10.69

108877

14.41

110166

10.16

110680

9.29

111323

7.9301

112567

88.075

112752

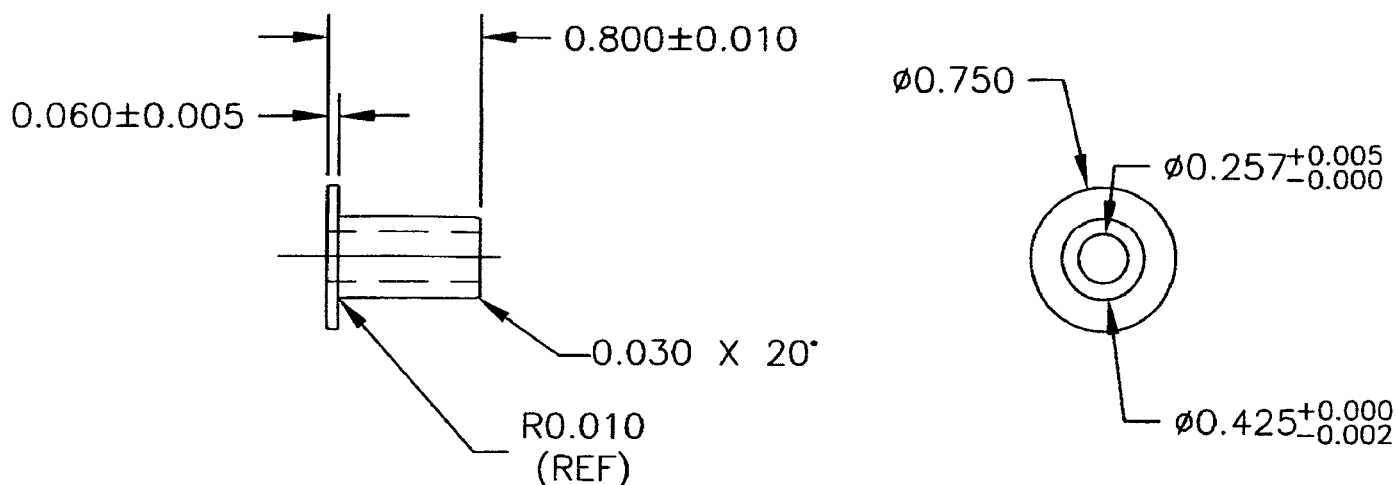
↳ 10 ft
↳ 10 ft
↳ 10 ft
↳ 6 ft
↳ 10 ft
↳ 2 ft
↳ 10 ft
↳ 2 ft

60 ft. S 10/09/30



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D2570	REV. B SHEET 1 OF 1
DATE 07.04.17		TITLE BUSHING	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	07.04.17	UPDATE NOTES	

RELEASED
07.06.28



D2570 BUSHING

D2570 BUSHING

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

52214

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